SPACING → ROLLER

Measure spacing between repeating scratches.
Match to roller below.

SPACING	ROLLER	CHECK FIRST
< 200 mm	Guide idler Dancer roller	Rubber sleeve damage
300-500 mm	DTR roller Draw roller	Embedded particles
600-900 mm	Slitter nip Lay-on nip	Glazing, contamination
> 1500 mm	Chill drum Process drum	Aluminium pickup
No repeat	Static bar Sensor	Visual at angle

FORMULA

Diameter (mm) = Spacing (mm) ÷ 3.14

■ GOLDEN RULE

Start walking at REWINDER.
Walk UPSTREAM, never downstream.