VKS TECH vkstech.com	INTEGRATED MANAGEMENT SYSTEM VKS TECH — Flexible Packaging Excellence	FORMAT NO: VKS/MET/F/16 ISSUE NO: 01 REV: 00 EFFECTIVE: 01.04.2026

SUBJECT: Web Break & Downtime Record — Metalliser

DATE		SHIFT		MACHINE	
JUMBO NO.		SUPERVISOR		OPERATOR	

▸ WEB BREAK (WB) / DOWNTIME (DT) EVENTS

S.NO	DATE	SHIFT	JUMBO NO.	EVENT TYPE (WB / DT / Other)	STOP TIME	START TIME	DURATION (MIN)	SECTION (UW / Pre-treat / Drum / Evap / RW)	ROOT CAUSE (code + detail)	CORRECTIVE ACTION TAKEN	WASTE (KG)	RESPONSIBLE DEPT.	OP. SIGN	REMARKS
1														
2														
3														
4														
5														
6														
7														
8														

ROOT CAUSE CODES (write code + 2-3 word detail)

T Tension mismatch · E Edge damage · A Alignment / tracking · D Dirty / worn roller · S Speed change · St Static · F Film defect · B Boat splash · O Other (write in detail)

▸ SHIFT SUMMARY

TOTAL WEB BREAKS		TOTAL DOWNTIME (MIN)		AVG. DOWNTIME / EVENT	
TOTAL BARE WASTE (KG)		TOTAL MET WASTE (KG)		MACHINE UTIL. (%)	

OPERATOR	SUPERVISOR	DEPT. IN-CHARGE / QA
Name: _____ Sign: _____ Date: _____	Name: _____ Sign: _____ Date: _____	Name: _____ Sign: _____ Date: _____